Title: **Stop-Start-Jog using Two PBs for a 1P Motor Circuit** Job: 9

Course: Introduction to Automation Unit: Introduction of PLC CLO: 4

Name \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_ Station \_\_\_\_\_\_\_ Date \_\_\_\_\_\_\_\_\_\_\_\_\_\_

**Objectives**

1. Student shall reinforce their knowledge of a stop/start/jog motor control circuit.
2. Student shall develop a knowledge of how to create a jog circuit with minimal inputs.
3. Student shall apply this circuit in a motor control scenario.

**Assessment**

Students shall demonstrate a comprehension of the objectives listed above by scoring a minimum of 75% on this shop job. Grading shall be based on the Introduction to PLC rubric.

**Instructions**

Design a stop/start/jog motor control circuit using only two momentary pushbuttons. The circuit will also utilize a latching mushroom head pushbutton to act as an “ESTOP” as well. If the ESTOP is pressed, the motor shall stop and not be able to be restarted and/or jogged until the “ESTOP” is disengaged. The two pushbuttons shall be traditional stop and start buttons. If the operator presses and holds down the stop button and then presses the start button, the circuit shall function as a jog circuit. Whenever the motor is running, the green light shall come on and the red light shall be off. When the motor is not running, the green light shall be off and the red light shall be on. Use the space on the opposite side of this page to design the circuit. Once complete, review the design with the instructor. After obtaining approval, configure the program in RSLogix 500. Have the instructor review the program before downloading. Once the program has been reviewed, verify and download the program.

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| Input | Description | Output | Desc | CR1 8-Pin Relay | CR2 11-Pin Relay |
| I/0 | ESTOP | O/0 | Green |  |  |
| I/1 | 3P SS, Position A | O/1 | Yellow |
| I/2 | 3P SS, Position B | O/2 | Red |
| I/3 | 2P SS, Pos. A =ON | O/3 | Blue |
| I/4 | PB1, NC | O/4 | CR1 Coil |
| I/5 | PB2, NO | O/5 | CR2 Coil |
| I/6 | PB3, NO |  |  |
| I/7 | CR1 NO (Pins 1 & 3) |  |  |
| I/8 | CR2 NO (Pins 1 & 3) |  |  |
| I/9 |  |  |  |

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1. Discuss the design with the instructor. Instructor Initials \_\_\_\_\_\_\_
2. Configure, verify the program in RSLogix 500.
3. Have instructor review the program before downloading. Initials \_\_\_\_\_\_\_
4. Review running program with instructor. Initials \_\_\_\_\_\_\_
5. Wire motor into circuit. Have instructor review wiring. Initials \_\_\_\_\_\_\_
6. Final test of motor reviewed by instructor. Initials \_\_\_\_\_\_\_